

Certificate

of conformity of the factory production control (FPC)

Certificate No:	1407 – CPR – 0027 TUV 2026.001E In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product
Construction product:	Structural components and kits for steel structures up to EXC 4 according to EN 1090-2:2018+A1:2024
Intended use:	for load-bearing structures in all types of buildings including staircases and balconies.
CE marking methods:	1, 2, 3a and 3b according to table A.1 of EN 1090-1:2009+A1:2011 placed on the market under the name or trade mark of
Name and address of the manufacturer:	CSK Stålinindustri A/S, secondary name CSK STEEL A/S Industrivej 7, DK-7700 Thisted, Denmark and produced in the manufacturing plant CSK Stålinindustri A/S, secondary name CSK STEEL A/S Industrivej 7, DK-7700 Thisted, Denmark Industrivej 32, DK-7900 Nykøbing, Denmark SDR. Thorstedvej 1, DK-7700 Thisted, Denmark Enggårdvej 15, 7400 Herning, Denmark Åbenråvej 67, 6780 Skærbæk, Denmark
Manufacturing plant and address:	
Confirmation:	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard EN 1090-1:2009 + A1:2011 under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.
Date of first issue:	February 28, 2025
Next surveillance inspection:	February 27, 2027
Period of Validity:	This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.
Remarks:	The Notified body No. – Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa – has performed the initial inspection of the manufacturing plant and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control. To this certificate belong the welding certificate: 1407 – CPR – 0027 WC TUV 2026.001E

Rīga, February 25, 2026

06.02.339m-8_EN1090-1_Rev.1.30.04.2025

„LRTDEA” -TUV Rheinland Grupa, SIA
Reģ. Nr. 40003221612
Rīga, Sāreimas iela 3, LV-1005, Latvija
Telefons: +371 67568605, +371-67568607
E-pasts: tuv@tuv.lv
WEB: <http://www.tuv.lv>



EN ISO/IEC 17065
S1-239


Tatjana Filipova
Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa

 **TÜVRheinland®**
Precisely Right.

Welding Certificate

Certificate No:

1407 – CPR – 0027 WC TUV 2026.001E

In compliance with EN 1090-1:2009 + A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of conformity of the factory production control (FPC) No. 14C7 – CPR – 0027 TUV 2026.001E. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer:

**CSK Ståindustri A/S, secondary name
CSK STEEL A/S**

Place of manufacture:

Industrivej 7, DK-7700 Thisted, Denmark
Industrivej 32, DK-7900 Nykøbing, Denmark
SDR. Thorstedvej 1, DK-7700 Thisted, Denmark
Enggårdvej 15, 7400 Herning, Denmark
Åbenråvej 67, 6780 Skærbæk, Denmark

Type of products:

Structural components and kits for steel structures

Product standards:

EN 1090-2:2018+A1:2024

Scope of operation:

Structural design work, calculation. Production: cutting, holing, forming, welding, corrosion protection.

Execution Class:

up to EXC 4 according to EN 1090-2:2018+A1:2024

CE marking:

ZA.3.2. up to ZA.3.5. according to EN 1090-1:2009 + A1:2011

Parent materials group
(CEN ISO/TR 15608):

Steel groups No.1 and 2 with specified minimum $R_{eH} \leq 460$ N/mm²; steel subgroups No.8.1 and 10.1; reinforcing steel grade B550B.

Welding and allied processes
(EN ISO 4063):

111 – Manual metal-arc welding
135 – MAG welding with solid wire electrode
136 – MAG welding with flux cored electrode
141 – TIG welding with solid filler material
783 – Drawn arc stud welding with ceramic ferrule

Authorized welding
coordinator

IWS	Erling	Larsen
IWE	Normunds	Silavs
IWS	Lasse	Juhl
Qualification	Name	Surname

Associated welding
certificates:

LVS EN ISO 3834-2:2021 certificate No. W007/26/3834/001E, issued by Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa, valid up to 27.02.2030.

Date of first issue:

February 28, 2025

Next surveillance inspection:

February 27, 2027

Period of Validity:

This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Rīga, February 25, 2026



Tatjana Filipova

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