

Certificate

Inspection of the welding quality requirements according EN ISO 3834

Certificate No:

W007/26/3834/001E

Name and address of the manufacturer:

CSK Ståindustri A/S, secondary name CSK STEEL A/S

Industrivej 7, DK-7700 Thisted, Denmark

Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa hereby certifies that the manufacturer has furnished proof of the comprehensive quality requirements according to the test basis. The mentioned company

- operates a quality system which ensures that the manufacture and inspection of the products stated in our report, are in compliance with applicable technical standards and regulations;
- employs qualified supervisory and inspection personnel;
- has qualified welding processes and welding personnel;
- has adequate facilities permitting manufacture and inspection of welded products.

Specifications:

EN ISO 3834-2:2021

Scope:

The scope of activity and other relevant data are given in the annex to the certificate.

Manufacturing plant and address:

CSK Ståindustri A/S, secondary name CSK STEEL A/S
Industrivej 7, DK-7700 Thisted, Denmark
Industrivej 32, DK-7900 Nykøbing, Denmark
SDR. Thorstedvej 1, DK-7700 Thisted, Denmark
Enggårdvej 15, 7400 Herning, Denmark
Abenråvej 67, 6780 Skærbæk, Denmark

Date of first issue:

February 28, 2025

Valid until:

The certificate with annex on one page is valid up to:

February 27, 2030

The validity of the present certificate depends on the annual surveillance and on the complete assessment of company's management system after five years.

Next surveillance inspection:

February 27, 2027

Rīga, February 25, 2026

06.02/341m-2, 30.04.2025



Tatjana Filipova

Sertifikācijas centrs SIA "LRTDEA" TUV Rheinland grupa

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EN ISO/IEC 17065
S1-239

 **TÜVRheinland®**
Precisely Right.

Annex

to the certificate according EN ISO 3834

Certificate No:

W007/26/3834/001E

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Åbenråvej 67, 6780 Skærbæk, Denmark

Type of products:

Structural components and kits for steel structures

Product standards:

EN 1090-2:2018+A1:2024

Parent materials group (CEN ISO/TR 15608):

Steel groups No.1 and 2 with specified minimum ReH ≤ 460 N/mm²; steel subgroups No.3.1 and 10.1; reinforcing steel grade B550B; aluminium alloys groups / subgroups No.22. un 23.1.

Welding and allied processes (EN ISO 4063):

111; 131; 135; 136; 138; 141; 783

Authorized welding
coordinator

IWS
Qualification

Erling
Name

Larsen
Surname

C*
Level

Deputy with equal rights

IWE
Qualification

Normunds
Name

Silavs
Surname

C*
Level

Deputy with equal rights

IWS
Qualification

Lasse
Name

Juhl
Surname

C*
Level

* B - basic technical knowledge. S - special technical knowledge. C - comprehensive technical knowledge according to EN ISO 14731

Documents for welding works used by the manufacturer

Welders, welding operators

EN ISO 9606-1; EN ISO 9606-2; EN ISO 14732

Welding coordination personnel

EN ISO 14731

Non-destructive testing personnel

EN ISO 9712

Welding procedure specifications (WPS)

EN ISO 15609-1; EN ISO 14555

Qualification of welding processes (WPQR)

EN ISO 15614-1; EN ISO 15614-2; EN ISO 15613; EN ISO 14555

Inspection and testing during welding

EN 1090-2; EN ISO 5817; EN 10042

Inspection and testing after welding

EN 1090-2; EN ISO 5817; EN 10042; EN ISO 17636-1;
EN ISO 17637; EN ISO 17640; EN ISO 17638; EN ISO 3452-1

Calibration and validation of measuring,
inspection and testing equipment

EN ISO 17662; EN IEC 60974-14

Remarks:

This annex is only valid in combination with the EN ISO 3834 certificate and does not replace the supporting documents required under the scope of regulated by law.

Rīga, February 25, 2026

06.02/341m-2, 30.04.2025

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